



Cost of Quality, Productivity & Excess Waste

In Sheet Molding Compound (SMC) composites manufacturing, profitability is driven not only by press speed or material pricing, but by how effectively quality, productivity, and waste are managed together. Hidden costs from scrap, rework, downtime, and inconsistent quality can easily consume 15–30% of total operating cost in an SMC operation. Our consulting approach focuses on exposing these hidden losses and converting them into measurable margin improvement.